

Application No. 10/090,503

Attorney Docket No. 10541-453

I. Listing of Claims

1. (Currently Amended): A method of forming a trim part having an outer surface exposed to an interior of a motor vehicle and an inner surface for attaching the trim part to an interior sheet in a motor vehicle, the method comprising:

providing a substrate having a first side, and a second side, and a periphery connecting the first side and the second side;

disposing the substrate in a molding tool, wherein the molding tool has an upper mold and a lower mold;

engaging the first side of the substrate with the upper mold;

engaging the second side of the substrate with the lower mold;

compression molding the first side of the substrate such that the first side forms the outer surface of the trim part; and

injection molding an attachment surface to the second side of the substrate such that the second side forms the inner surface of the trim part, the attachment surface continuously extending along the second side of the substrate adjacent to the periphery of the substrate, wherein the attachment surface has at least one attachment boss boss extending from the attachment surface to attach the trim part to the interior sheet.

2. (Original): The method of Claim 1 further comprising the step of:

providing a gate on the lower mold;

attaching at least one surface runner to the gate;

injecting a resin through the gate into the surface runner;

directing the flow of the resin through the surface runner to the second side of the substrate;

forming the attachment surface by injection molding the resin on the second side of the substrate.

3. (Original): The method of Claim 2 further comprising curing the resin to form the attachment surface extending from the second side to attach the trim part to the interior sheet.

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